

Technical File

1	Classification of Directive 93/42/EEC	Product group	Dermatological Instrument
		Short name of product	Biopsy punches
		Product name	Biopsy punch
		Sterilization method	EOG sterilization
		Classification	Class II a (Rule 6)
2	Declaration of conformity	See attached Declaration of conformity "Biopsy Punches" issued on 2008-10-15	
3	General description of the product	See attached Declaration of conformity "Biopsy Punches" issued on 2008-10-15	
4	Essential requirements checklist	Recorded in the design history file.	
5	Applied standards	See attached Declaration of conformity "Biopsy Punches" issued on 2008-10-15	
6	Intended use	Used for cutting, dissecting and/or filing of tissue mostly skin of human's body This product is single use.	
7	Function	This product has a handle, and a blade. This product is Used for cutting, dissecting and/or filing of tissue mostly skin of human's body.	
8	Accessories and detachable parts	N/A	
9	Material	Standards and components of materials each parts - Manufacturing control standard of the biopsy punch [KH-M-BP140]	
10	Mechanical drawings	Drawing ledger Handle: MTH01 issued on 1990-02-07 Blades: SM-TB002-K-01 issued on 2001-10-10	
11	Label and instructions for use	Recorded in the design history file.	
12	Packaging	Product specification sheet	
13	Manufacturing process	Manufacturing flow chart - Manufacturing control standard of the biopsy punch [KH-M-BP-010]	
14	Inspection and quality assurance techniques	Manufacturing control standard of the biopsy punch [KH-M-BP]	
15	Shelf life	5 years after sterilization	
16	Sterilization validation	Procedure for EOG sterilization validation of biopsy punches [KQKH0A] Report for EOG sterilization validation of biopsy punches [20040906]	
17	EOG residuals	≤ 250 ppm	
18	Mechanical tests	Recorded in the design history file.	
19	Risk evaluation	Application of risk management to medical device [KQF11A] Risk analysis sheet KADI11A-F2<Rev.2> No. 5	
20	Clinical evaluation	Recorded in the design history file.	
21	Biocompatibility	Recorded in the design history file.	

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Technical File

1	Classification of Directive 93/42/EEC	Product group	Dermatological Instrument
		Short name of product	Biopsy punches
		Product name	Dermal curette
		Sterilization method	EOG sterilization
		Classification	Class II a (Rule 6)
2	Declaration of conformity	See attached Declaration of conformity "Biopsy Punches" issued on 2008-10-15	
3	General description of the product	See attached Declaration of conformity "Biopsy Punches" issued on 2008-10-15	
4	Essential requirements checklist	Recorded in the design history file.	
5	Applied standards	See attached Declaration of conformity "Biopsy Punches" issued on 2008-10-15	
6	Intended use	Used for curettage of tissue mostly skin This product is single use.	
7	Function	This product has a handle, and a blade. This product is Used for curettage of tissue mostly skin.	
8	Accessories and detachable parts	N/A	
9	Material	Standards and components of materials each parts - Manufacturing control standard of the dermal curette [KH-M-DC131]	
10	Mechanical drawings	Drawing ledger Handle: SM-CH008-K-03 issued on 2004-02-27 Blades: SM-CU003-K-03 issued on 2005-12-15 Products: SM-CQ001-K-01 issued on 2003-03-17	
11	Label and instructions for use	Recorded in the design history file.	
12	Packaging	Product specification sheet	
13	Manufacturing process	Manufacturing flow chart - Manufacturing control standard of the biopsy punch [KH-M-DC012]	
14	Inspection and quality assurance techniques	Manufacturing control standard of the biopsy punch [KH-M-DC]	
15	Shelf life	5 years after sterilization	
16	Sterilization validation	Procedure for EOG sterilization validation of dermal curettes [KQKH06A] Report for EOG sterilization validation of dermal curettes [070106]	
17	EOG residuals	≤250ppm	
18	Mechanical tests	Recorded in the design history file.	
19	Risk evaluation	Application of risk management to medical device [KQFI11A] Risk analysis sheet KADI11A-F2<Rev.2> No. 6	
20	Clinical evaluation	Recorded in the design history file.	
21	Biocompatibility	Recorded in the design history file.	

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Technical File

1	Classification of Directive 93/42/EEC	Product group	Dermatological Instrument
		Short name of product	Biopsy punches
		Product name	Biopsiblade
		Sterilization method	EOG sterilization
		Classification	Class II a (Rule 6)
2	Declaration of conformity	See attached Declaration of conformity "Biopsy Punches" issued on 2008-10-15	
3	General description of the product	See attached Declaration of conformity "Biopsy Punches" issued on 2008-10-15	
4	Essential requirements checklist	Recorded in the design history file.	
5	Applied standards	See attached Declaration of conformity "Biopsy Punches" issued on 2008-10-15	
6	Intended use	Used for curettage of tissue mostly skin This product is single use.	
7	Function	This product has a handle, and a blade. This product is Used for curettage of tissue mostly skin.	
8	Accessories and detachable parts	N/A	
9	Material	Standards and components of materials each parts - Manufacturing control standard of the biopsy blades [KH-M-BB010]	
10	Mechanical drawings	Drawing ledger Handle: SM-CH009-K-01 issued on 2006-05-25 Blade: SR-TB005-1-01 issued on 1998-03-30	
11	Label and instructions for use	Recorded in the design history file.	
12	Packaging	Product specification sheet	
13	Manufacturing process	Manufacturing flow chart - Manufacturing control standard of the biopsy blade [KH-M-BB020]	
14	Inspection and quality assurance techniques	Manufacturing control standard of the biopsy blade [KH-M-BB]	
15	Shelf life	5 years after sterilization	
16	Sterilization validation	Procedure for EOG sterilization validation of biopsy blades [KQKH54A] Report for EOG sterilization validation of biopsy blades [080930]	
17	EOG residuals	≤250ppm	
18	Mechanical tests	Recorded in the design history file.	
19	Risk evaluation	Application of risk management to medical device [KQF111A] Risk analysis sheet KADI11A-F2<Rev.2> No. 8	
20	Clinical evaluation	Recorded in the design history file.	
21	Biocompatibility	Recorded in the design history file.	

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